

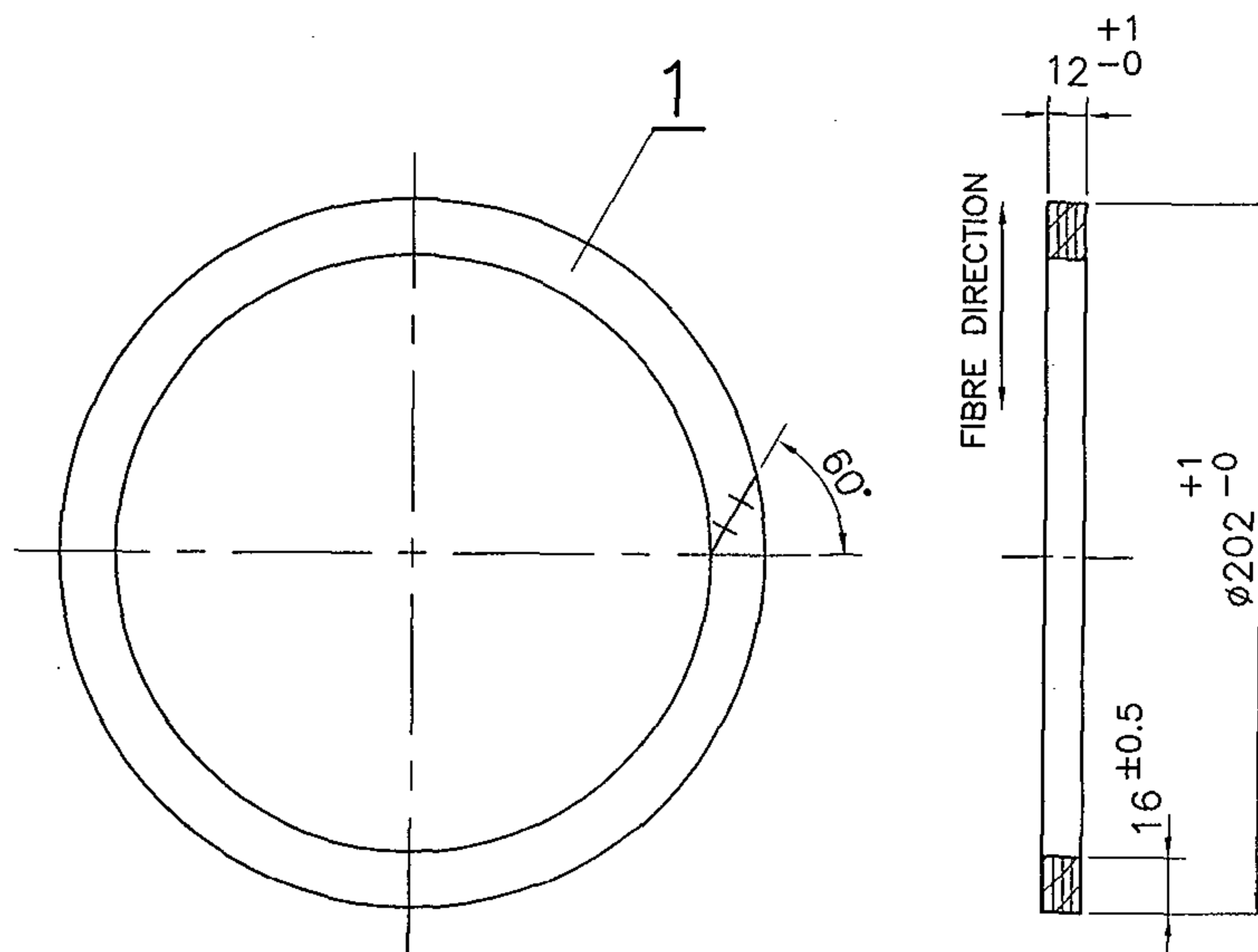







▽	ROUGH MACHINED	①1	ROUGH CLEANED	
▽▽	FINISH MACHINED	①8	CHAMFERED	
▽▽▽	FINE FINISH MACHINED	①b	BURRS REMOVED	
REV.	DATE	CHANGE		BY/APPR
M1 ^{x2}	20 05 11	LATEST ICF DRG. RELEASED ECN. NO.90600557		N.R. NSC
M2	24 9 13	ICF LATEST DRG. ALT.e RELEASED. ECN.NO.90600598		N.R. M.N.J.

ALTERATIONS	
(b)	4/76 NOTE & MAT SPEC DELETED. SPECIFICATION NO. ADDED. CDA: -sd- 21-7-76
(c)	8/2007 FOR ITEM-1 FIBRE DIRECTION, 'FROM 12mm THICK SHEET' IN REMARKS, DIM 16 ±0.5 & NOTE-1 ADDED. DIM ø170 +1/-0 DELETED. -sd- 13-8-2007 SSE/D AME/D
(d)	5/2008 MAT SPEC UPDATED FROM ICF/MD/SPEC -001 TO ICF/MD/SPEC-001 REV-02. -sd- 28-5-2008 SSE/D AME/D
(e)	4/2013 FOR ITEM-1 MAT SPEC ALTD FROM ICF/ MD/SPEC-001 REV-02 TO R050/2007/ CG-09 (LATEST REVISION).  SSE/D  AME/D



1. Ø202 SHALL BE MEASURED WITH FIBRE DIRECTION AS SHOWN IN THE DRAWING.

8	FELT RING 12x16x610	1	RDSO/2007/CG-09 (LATEST REVISION)	FROM 12mm THICK SHEET
QTY	DESCRIPTION & DIMENSION	ITEM	REF.DRGS	MAT.SPEC
2	1	GROUP: 0-2		WEIGHT/UNIT
PER COACH	<p style="text-align: center;">FELT RING FOR ROLLER BEARING ARRGT.</p>			REMARKS
				SUPERSEDED BY:
				SUPERSEDES: EMU/M-0-2-009 ALT d/3
				SCALE
1:2.5	CHD			
	ALTD	S.N.Karthikeyan		
	DRN	R.Anandan		
Alpha Alt:- e				
		INTEGRAL COACH FACTORY		
		CHENNAI-38 		
DATA CODE NO.	INDIAN RAILWAY	SHEET	EMU/M-0-2-009	
089	STANDARDS	1 OF 1		